



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-021
Job Sheet 175252



Part No: D350-689-021

Job Qty: 1 ea

Part Name: Dual High-Back Seat Installation - Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IIN-D350-689 REV.D IPP Rev:A 08-12-23 new issue DD verified by: LL 08.12.24 IPP Rev:B chg002 DD 10.02.12 verified by:JLM IPP Rev:C chg004 DD 11.09.28 verified by:JLM IPP Rev:D 12.01.12 now @ CHG005 (ecn12-501) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Stores/Pkg-1		APR 25 2018
110	Packaging	1 pcs	4/23/18	4/23/18	0.00	0.00	Packaging1-3		APR 25 2018
120	QC	1 pcs	4/23/18	4/23/18	0.00	0.00	QC4		50AS
125	DC	1 pcs	4/23/18	4/23/18	0.00	0.00	DC		9-58
130	Packaging	1 pcs	4/23/18	4/23/18	0.00	0.00	Packaging3-1		9-58
140	QC21-FG	1 Ea	4/23/18	4/23/18	0.00	0.00	QC21		DAS 9-89 APR 25 2018
Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-021 CHG007									
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-021									
21 9-58 APR 26 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3018-1	Seat Cushion	1 Ea (1 ea)	90-Start up Operation	5025112
D3019-1	Back Cushion	1 Ea (1 ea)	90-Start up Operation	5025118
D350-689-023	Floor Provisions Energy Attenuating Seat Compatible	1 Ea (1 ea)	90-Start up Operation	5052907
D350-689-043	Dual High Back Seat Assembly- Energy Attenuating Seat Compatible	1 Ea (1 ea)	90-Start up Operation	5061995
D4671-1	Armrest Cushion	1 Ea (1 ea)	90-Start up Operation	5040440

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3018-1	1	4	0
	D3019-1	1	4	0
	D350-689-023	1	1	0
	D350-689-043	1	0	0
	D4671-1	1	5	0

Part Specifications

Specifications could not be found.



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Container No: S064983



Part: D350-689-021

Job No: 175252

Serial No/Batch: S064983

Revision: D

Inspector:

Date: 04/25/18

2-10-18
25
10:00

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)

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Part Number: D350-689-021

Description: DUAL HIGH BACK SEAT, LH

[illegible]